

Service
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Philips Consumer Life Style

HR2093
HR2095
RI2095
HR2096
RI2096
HR2097
HR2194
HR2195
HR2196

Service Manual

TECHNICAL INFORMATION

- Power
 - 800 W for HR2093,HR2096,HR2097,HR2195(Korea),RI2096;
 - 700 W for HR2095/RI2095;
 - 900 W for HR2196/HR2195
- Cord length : 1.0 m
- Dimensions (L x W x H) : 210 x 200 x 430mm(product)
- Voltage / frequency : 220 - 240V / 50 - 60 Hz 110 V / 60 Hz
- Effective jar capacity : 1.5 L
- Capacity blender jar : 2 L
- Max jar capacity : 2 L
- Dimensions (L x W x H) : 210 x 200 x 430mm(product)
- Color : White for 0X version ; Black for 9X version

Materials:

- Housing :PP - Blade : Stainless steel
- Blender jar : Glass for HR2095/RI2096/2093, stainless steel for HR2097

ASSEMBLY & DISASSEMBLY ADVICE

- No specific issues

OPTIONAL (accessories)

- No specific issues

Safety

- This product meets the requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.

Spare parts 12NC list

Pos	12NC	Description	Remark
1	996510056474	DRIVING COUPLING ASSY	
2	996510070107	HOUSING NEW	For HR2096,2097
	996510070111	HOUSING CHINA NEW	For HR2096/00 China version
	996510070109	HOUSING BRA NEW	For RI2096
	996510070108	HOUSING TW NEW	For HR2096/02 TW version
	996510070193	HOUSING (O.4MM METAL WRAP)	For HR2093
	996510074861	HOUSING (O.4MM METAL WRAP)	For HR2093/00 KOREA
	996510056489	HOUSING WEU WHITE-NOT SHOWN	For HR2095/30/31 exclude China
	996510056493	HOUSING WEU BLACK	For HR2095/90/91 exclude China
	996510056486	HOUSING CN VERSION BLACK-NOT SHOWN	For HR2095/90 China version
	996510058303	HOUSING CN VERSION WHITE	For HR2095/30 China version
	996510058299	HOUSING BLACK BRA	For RI2095
	996510064113	HOUSING BLACK TW VERSION	For HR2095/92 TW version
	996510071748	HOUSING	For HR2196
	996510074749	HOUSING DACH	For HR2196/38
	996510072935	HOUSING	For HR2195
	996510072994	HOUSING + KNOB PANEL WEU(GERMANY ONLY)	For HR2096/00220 Germany Version
	996510074754	HOUSING MEXICO	For HR2096/02 Mexico version
	996510074865	HOUSING KOREA WHITE	HR2194/30
3	996510063535	BOTTOM NEW	
	996510074751	BOTTOM NEW	For HR2096/02 & HR2196/38
4	996510056461	RUBBER FEET	
5	996510056475	SAFETY LEVER	
6	996510069957	MAIN PCBA(CONNECT TO KNOB PANEL)	For HR2096,2097,2196,RI2096/00
	996510069334	MAIN PCBA LV(CONNECT TO KNOB PANEL)	For RI2096/01
	996510069335	MAIN PCBA(CONNECT TO KNOB PANEL)	For HR2096/02 TW version
	996510069958	MAIN PCBA(CONNECT TO KNOB PANEL)	For HR2093
	996510063536	MAIN PCBA(CONNECT TO KNOB PANEL)	For HR2095,RI2095/90
	996510069333	MAIN PCBA LV(CONNECT TO KNOB PANEL)	For RI2095/91
	996510069336	MAIN PCBA(CONNECT TO KNOB PANEL)	For HR2095/92 TW version
	996510072937	MAIN PCBA(CONNECT TO KNOB PANEL QUIET)	For HR2195

Spare parts 12NC list

Pos	12NC	Description	Remark
7	996510063538	PCBA(50-1173-18004)	For HR2096 /00 Korea & China HR2097/00 Korea
	996510059184	PCBA LV(50-1173-19001)	For RI2096/01 Brazil HR2096 Taiwan
	996510065754	PCBA MTP VERSION(50-1173-18008)	For HR2093 HR2096 HR2196 EUR & RI2096/00 Brazil
	996510073755	PCBA MTP HV version 50-1173-15017	For HR2195 EUR & Korea
	996510071266	POWER PCBA HV(50-1173-18010)	For HR2095 EUR RI2095/90 Brazil
	996510071267	POWER PCBA LV(50-1173-19003)	For HR2095 Taiwan & RI2095/91 Brazil
	996510071268	PCBA CN/KR(50-1173-18009)	For HR2095 China & Korea
8	996510073001	JK CU MOTOR + MTP (J8230-230-AAF9) HV KR	For HR2095/90,HR2096/00,HR2097/00 Korea
	996510070325	JK ALU MOTOR + MTP (J8230-230-AAF6) HV	All WEU and APMEA version except Korea, China, but used on HR2195 Korea
	996510073291	JK ALU MOTOR + MTP (J8230-230-AAF7) CN	For HR2095&HR2096/00 China version
	996510072124	UK CU MOTOR + MTP (UK-30X-0001) LV	For RI2095&RI2096 LV version HR2095 &HR2096 TW version
9	996510069149	KNOB PANEL WEU	For HR2096(excluded China, TW & Germany), RI2096, HR2097
	996510069153	KNOB PANEL CHINA VERSION	For HR2096/00 China version
	996510069152	KNOB PANEL TW	For HR2096/02
	996510069753	KNOB PANEL	For HR2093
	996510074859	KNOB PANEL	For HR2093/00 korea
	996510069145	KNOB PANEL WEU WHITE-NOT SHOWN	For HR2095/30/31
	996510069147	KNOB PANEL WEU BLACK	For HR2095/90/91 & RI2095
	996510069148	KNOB PANEL CN BLACK-NOT SHOWN	For HR2095/90 China version
	996510069146	KNOB PANEL CN WHITE- NOT SHOWN	For HR2095/30 China version
	996510069151	KNOB PANEL BLACK TW	For HR2095/92 version
	996510072934	KNOB PANEL SPRAY PAINT(QUIET)	For HR2195
	996510074748	KNOB PANEL DACH	For HR2196/38

Spare parts 12NC list

Pos	12NC	Description	Remark
10	996510056462	INTERLOCK SUPPORT + WIRE	
	996510074864	INTERLOCK SUPPORT + WIRE	HR2194/30
11	996510061615	SPATULA	
12	996510056473	MEASURING CUP	
13	996510056467	JAR LID	For HR2096/RI2096/2093/2196/2195
	996510059678	JAR LID	For HR2097
14	996510074746	COLLAR	For HR2095/HR2096/RI2096/2093/2195/2196
	996510074797	COLLAR	For HR2097
15	996510075343	KNIFE UNIT JAR AND SEALING RING	
16	996510074862	XBJ GLASS JAR	
	996510059681	STAINLESS STEEL JAR	For HR2097
17	996510056483	POWER CORDSET VDE	For HR2095/30/90&HR2096/2097/2093, HR2195/00 & HR2195/08 WEU version
	996510056468	POWER CORDSET CHINA VERSION	For HR2095&HR2096/00 China version
	996510056599	POWER CORDSET 3PIN	For HR2095/31/91&HR2096/01 & HR2195/01 UK Version
	996510058302	POWER CORDSET AUS	For HR2096/03
	996510058296	POWER CORDSET BRA	For RI2095& RI2096
	996510061614	POWER CORDSET SWITZLAND	For HR2096/04, HR2195/04,HR2196/04 Switzerland
	996510064108	POWER CORD TW	For TAIWAN version
	996510056483	POWER CORD KOREA	For HR2093 korea
	996510064394	POWER CORD KOREA	For HR2095/90,HR2195/07 Korea
	996510074752	POWER CORD MEXICO	For HR2096/02 Mexico Version
	996510074747	POWER CORDSET UR AG	For HR2195/05 UR AR version
18	996510056472	TOP COVER	
	996510074863	TOP COVER	For HR2093 korea
19	996510072936	INTERLOCK SEAL HOLDER WITHOUT SPRING	

Main Units

1



2(second for HR2093)



3



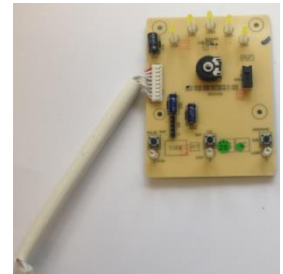
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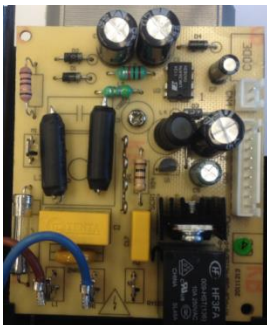
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6



7



8



9



10



17



18



Accessorry view

11



14(right for HR2097)



12



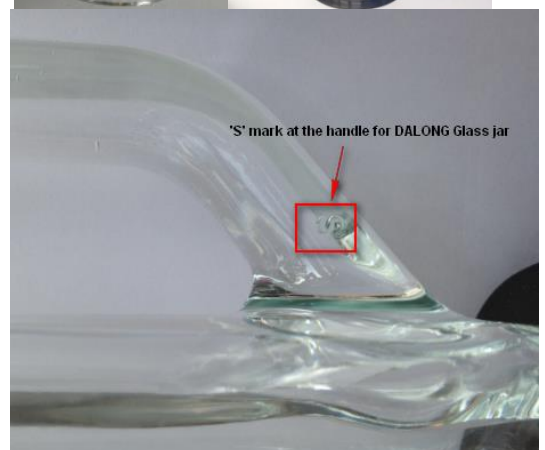
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13(right for HR2097)



16(right for HR2097)



Revision List

- 1 Version A : Initial release.
- 2 Version B : Adding HR2096/03,RI2096&HR2095/30 China version and RI2095
- 3 Version C : Correct the supplier's error about the factory code of position 7, so the part 12NC updated; HR2095 Glass jar source change to XBJ and Dalong, and add country list for which country use what kind of glass jar.
- 4 Version D : Add HR2097; Update spatula and knife unit, old and new ones are interchangeable, also update collar-only HR2095
- 5 Version E : Glass jar source change to XBJ and Dalong, and add country list for which country use what kind of glass jar-for HR2093,HR2096,HR2097
- 6 Version F : Update spatula and knife unit, old and new ones are interchangeable, and update collar, also add powercord for HR2096/04 Switzerland.
- 7 Version G : Update base cover cord hole. also update PCBA and MAIN PCBA which old and new are interchangeable.
- 8 Version H : Update flange add on three button holes to avoid button jammed issue. All old housing are deleted and change to new housing.
- 9 Version I : Add HR2096/02 TW version; Implement JK motor and JK MTP motor, JK motor is interchangeable with the formerly motor, but JK MTP motor must use with new main PCBA together-only HR2095
- 10 Version J: Add HR2096/00 Korea version; Knob panel update, old and new are interchangeable-only HR2095
- 11 Version K: Implement JK motor and JK MTP motor, JK motor is interchangeable with the formerly motor, but JK MTP motor must use with new main PCBA together-for HR2093,HR2096,HR2097
- 12 Version L: Knob panel update, old and new are interchangeable.
- 13 Version M: update TW & LV Main PCBA, old and new are interchangeable, move 996510065754 from item 6 to 7 which is provided wrong information by Supplier before.
- 14 Version N: implement JK motor for Korea.
- 15 Version O: update housing thickness, old and new are interchangeable.
- 16 Version P: Dalong glass jar change supplier.
- 17 Version Q: add HR2093 and update pos 6 & 15.
- 18 Version R: HR2096,RI2096 and HR2097 change housing.
- 19 Version S: change Motor to ALU motor---WK1417.
- 20 Version T: delete JK motor assy (12NC:996510066362) from all WEU models; change ALU motor without MTP(12NC:996510070326) to ALU motor with MTP (12NC:996510070325) for all APMEA versions except China, Taiwan and Korea; change ALU motor without MTP(12NC:996510070326) to JK motor assy(12NC:996510066362) for Korea version---WK1425.
- 21 Version U: (Only HR2095&RI2095)For quality issue, change PCBA HV from 996510056485 to 996510071266, PCBA LV from 996510058387 to 996510071267, and China version from 996510056485 to 996510071268 . The old stocks are hold, supplier may send replacements---WK1434.
- 22 Version V: add new model HR2196 into service manual.---wk1449
- 23 Version W: Change LV motor with fuse(12NC#996510058297) to LV motor with MTP(12NC#996510072124) for RI2095/91 & RI2096/01 Brazil LV version. Implement wk is wk1449. --- wk1452
- 24 Version X: Change LV motor with fuse(12NC#996510058297) to LV motor with MTP(12NC#996510072124) for HR2095/92&HR2096/02 Taiwan version. Running change to consume the stock and target to implement in 2015. --- wk1502
- 25 Version Y: Add new spare part INTERLOCK SEAL HOLDER WITHOUT SPRING (12NC#996510072936)on position 19 for all models. --- wk1505
- 26 Version Z: Add new model HR2195/00, HR2195/01, HR2195/04, HR2195/07, HR2195/08 (New model with quiet system). --- wk1505
- Version 1: Change HR2096/00 Germany version to 2 in 1 housing(Housing + Knob Panel) (12NC#996510072994). --- wk1511
S&C SDA_109609 as below:
Symptom:
Attention for HR2096/00 Avance Blender Housing & Panel parts — for Germany only.
Cure:
27 Change HR2096/00 Housing & Panel two separate parts <housing (12NC#996510070107) & knob panel (12NC#996510069149)> to one combined part <2 in 1 housing(12NC#996510072994)> which is only for Germany.
The impletion date is wk1512.
The new 2 in 1 housing(HOUSING + KNOB PANEL WEU(GERMANY ONLY), 12NC#996510072994) can be used on older sets manufactured before the date code wk1512.
The old housing (12NC#996510070107) & knob panel (12NC#996510069149) cannot be used on newer sets manufactured after the date code wk1512. No special repairing instruction.
- 28 Version 2 : Change the motor from 996510066362 (JK CU MOTOR WITHOUT MTP) to 996510073001(JK CU MOTOR WITH MTP) for HR2095/90 & HR2097/00 Korea version. CP#1339 . Implementation date is wk1522 based on the PM mail confirmation --- wk1514
- 29 Version 3: Checked all PCBA and motor 12NCs with supplier and updated the 12NC that based on supplier's data. ---WK1518

Revision List

30	Version 4 : change HR2195 PCBA from 996510065754 PCBA MTP VERSION(50-1173-18008) to 996510073755 PCBA MTP HV version 50-1173-15017 , CP #1418 introduction date wk1533 -----wk1530
31	Version 5: change Housing Material to PP. -----wk1545
32	Version6: add three new models: HR2196/38 HR2096/02 HR2195/05 into SM. ----wk1546
33	Version 7: change Collar assy from 996510061668 to 996510074746 (For HR2096/RI2096/2093/2195/2196) from 996510061776 to 996510074797 (For HR2097) TCP6512 & TCP6531 ---WK1546
34	Version 8: add HR2194/30 HR2093/00 Korea version into SM. -----wk1548
35	Version 9: change Glass Jar from XBJ GLASS JAR 996510060779 / NEW SODALIME GLASS JAR 996510069749 to XBJ GLASS JAR 996510074862 -----wk1550
36	Version 10: change TW version motor from 996510058297 to 996510072124 . TCP# 6731: Avance blender TW change motor+MTP HR2095/95 8832-095-92660, HR2096/02 8832-096-02660 -----wk1612
37	Version 11: change KNIFE UNIT AND SEALING RING from 996510069956 to 996510075343 . TCP#6818/6819/6820 (Blade of Avance Blender will change to brush treatment for surface in order to reduce appearance defect. Implementation date wk1612) -----wk1613
38	Version 12: change PCBA remark. -----wk1614